

Date: Wednesday, 5/16/2007 1:30:01 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HELI ACESS STEP LH
Job Number	: 32392		
Estimate Number	: 11764	Part Number	: D206628022BL
P.O. Number	: <i>N/A</i>	Drawing Number	: N/A
This Issue	: 5/16/2007 S.O. No. : <i>N/A</i>	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: N/A
First Issue	: <i>N/A</i> Type : LARGE FAB ASSY	Material	: <i>N/A</i>
Previous Run	: 32250	Due Date	: 6/12/2007
Written By	: <i>[Signature]</i>	Qty:	<i>4</i> Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est Rev:D as per ECN 766 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy blue file and type labels as per PPP D206-628-022 CHG 002

2.0	32392A	206L /407 STEP ASSY, RH
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Comment: Sub-Component SUB-COMPONENT

D2724-042 B *32392A*

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0	D27317	Mounting Lug
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	D2731-7	Mounting Lug	<i>B30995</i>

4K
B30995
B33135 *4xV*

5.0	D2856400	Abrasion Strip
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Comment: Qty.: 1.1708 f(s)/Unit Total : 4.6830 f(s)

Pick :

Qty	Part #	Description	Batch
2	D2856-400 6.9"	Abrasion Strip	<i>B32020</i>

B32020
[Signature]

Date:
User:

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Drawing Name: HELI ACESS STEP LH

Job Number: 32392

Part Number: D206628022BL

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3394043

LUG ASS'Y



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 D3394-043

LUG ASS,Y

B30998(44)

B33137 4X

7.0

AN412A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-12A

Bolt

M103962 -

8.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-13A

Bolt

M104118 -

9.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN4-15A

Bolt

M108072 -

10.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

+1

12 AN960JD416

Washer

M103691 -

11.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 MS21042L4

Nut (or MS21042-4)

M102552 -

[Signature] 5/16/2007

Date:
User:

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Drawing Name: HELI ACESS STEP LH

Job Number: 32392

Part Number: D206628022BL

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

6/7/05 *CD 6/7/05*

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-022

Location: _____

PPP Rev: F

6/7/05

14.0

QC21

FINAL INSPECTION/W/O RELEASE



6/7/05

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



6/7/05